

## Flat Tappet Solid Lifter Camshaft Profiles (.020" Valve Clearance)

Master Number	Advertised Duration @ .020"		Duration @ .050"		Duration @ .200"		Lobe Sep	Cam Lift	
	IN	EX	IN	EX	IN	EX		IN	EX
603	275	285	238	248	144	155	108	0.320	0.334
663	270	270	238	238	147	147	109	0.330	0.330
662	270	277	238	244	147	151	109	0.330	0.342
606	282	286	244	248	153	157	109	0.345	0.351
634	281	287	244	252	153	160	112	0.346	0.357
640	283	294	246	256	147	158	108	0.324	0.336
654	294	291	246	246	138	138	108	0.290	0.288
664	284	289	248	252	157	160	109	0.351	0.356
604	288	295	250	253	150	152	108	0.318	0.321
637	284	284	250	250	161	161	110	0.355	0.355
625	299	289	251	242	150	140	105	0.317	0.302
642	287	296	252	260	160	168	106	0.356	0.370
668	287	296	252	260	160	168	108	0.356	0.370
665	289	293	252	257	161	164	109	0.356	0.360
600	295	300	253	263	156	167	102	0.319	0.331
629	294	305	256	266	161	171	106	0.340	0.354
615	306	304	257	257	140	140	106	0.281	0.281
645	290	268	257	238	165	147	114	0.360	0.330
641	289	292	258	262	168	173	108	0.358	0.381
666	293	298	258	262	165	167	109	0.360	0.367
610	296	305	260	268	167	175	106	0.366	0.378
635	316	309	260	259	156	158	108	0.312	0.310
627	292	298	261	268	162	172	110	0.335	0.357
667	297	301	261	265	169	171	108.7	0.370	0.373
614	291	291	264	264	166	166	112	0.364	0.364

**Flat Tappet Solid Lifter Camshaft Profiles (.020" Valve Clearance) (continued)**

Grind No	Adv Dur @ .020"		Duration @ .050"		Duration @ .200"		Lobe Sep	Cam Lift	
	IN	EX	IN	EX	IN	EX		IN	EX
633	294	298	264	267	175	179	106	0.385	0.392
670	301	305	264	268	172	176	108	0.374	0.380
644	300	313	265	276	171	182	106	0.373	0.371
626	295	302	268	276	176	184	106	0.380	0.392
646	310	315	270	275	173	180	106	0.375	0.369
605	298	300	272	274	182	184	106	0.395	0.399
624	308	308	275	275	174	174	110	0.365	0.365
643	307	307	281	281	188	188	108	0.398	0.398
638	320	320	291	291	189	189	112	0.396	0.396